Squaring Stock

**Material Break Out**

1) Rough cut to length plus 1” – 2” (depending on machine variances) using the ______Mitre Saw__________________.

2) Surface one edge straight if necessary using the ___________Jointer___________________.

3) Rip to rough width plus ¼” using the ______Table Saw_______________________________.

**Final Dimensioning – Squaring**

4) Joint the cupped face 75% – 100% flat and mark with a “face side” mark using the ______Jointer______________.

5) Plane the opposite face 100% flat alternating sides each pass to the correct thickness using the _______Thickness Planer_________________.

6) Joint one edge 100% square to the face side and mark with a face edge mark using the ______Jointer__________________.

7) Rip cut to the finished width plus 1/16” and joint smooth, _Table Saw____ then ______Jointer or Thickness Planer_____.

8) Square one end ___Table Saw_______ or ______Mitre saw_________________.

9) Square the opposite end to the correct length. _Table Saw_ or __Mitre Saw_____. 